

COMMONWEALTH OF VIRGINIA
R1 FORM - REPORT OF WELDED REPAIR OR ALTERATION
as required by the provisions of the Boiler and Pressure Vessel Safety Act

1. Work performed by _____
(Name of repair or alteration organization) (P.O. no., job no., etc.)

(Address)

2. Owner _____
(Name)

(Address)

3. Location of installation _____
(Name)

(Address)

4. Unit identification: _____ Name of original mfr. _____
(Boiler, pressure vessel)

5. Identifying nos: _____
(Virginia no.) (orig. N.B. no.) (Mfr's serial no.) (other) (yr.bl't.)

6. Description of work: _____
(Use separate sheet or sketch if necessary)

[Use extra sheet of paper if description of work will exceed 6 lines](#) Pressure test, if applied _____ psi

7. Replacement Parts. Attached are Manufacturers' Partial Data Reports properly identified and signed by Authorized Inspectors for the following items of this report:

(Name of part, item number, mfr's name and identifying stamp)

8. Remarks: _____

DESIGN CERTIFICATION

The undersigned certifies that the statements made in this report are correct and that the design changes described in this report conform to the requirements of the Virginia Boiler and Pressure Vessel Rules and Regulations.

Certificate of Authorization no. _____ to use the _____ sym.exp. _____ Year _____.

Date _____, Year _____ Signed _____
(Name of organization) (Authorized representative)

CERTIFICATE OF REVIEW OF DESIGN CHANGE

The undersigned, holding a valid Commission and certificate of competency issued by the Commonwealth of Virginia and employed by _____ of _____ has examined the design change as described in this report and verifies that to the best of his knowledge and belief such change complies with the applicable requirements of the Virginia Boiler and Pressure Vessel Rules and Regulations. By signing this certificate, neither the undersigned nor his employer makes any warranty, expressed or implied, concerning the work described in this report. Furthermore, neither the undersigned nor my employer shall be liable in any manner for any personal injury, property damage or loss of any kind arising from or connected with this inspection, except such liability as may be provided in a policy of insurance which the undersigned's insurance company may issue upon said object and then only in accordance with the terms of said policy.

Date _____, Year _____ Signed _____ Commissions _____
(Authorized Inspector) (state, prov., and no.)

CONSTRUCTION CERTIFICATION

The undersigned certifies that the statements made in this report are correct and that all construction and workmanship on this _____ conform to the requirements of the Virginia Boiler and Pressure Vessel Rules
(repair and alteration)

Regulations. Certificate of Authorization No. _____ to use the _____ sym.exp. _____ Year _____

Date _____, Year _____ Signed _____
(Repair or alteration organization) (Authorized representative)

CERTIFICATE OF INSPECTION

The undersigned, holding a valid Commission and certificate of competency issued by the Commonwealth of Virginia and employed by _____ of _____ has inspected the work described in this report on _____, Year _____ and state to the best of my knowledge and belief this work has been done in accordance with the Virginia Boiler and Pressure Vessel Rules and Regulations. By signing this certificate, neither the undersigned nor my employer makes any warranty, expressed or implied, concerning the work described in this report. Furthermore, neither the undersigned nor my employer shall be liable in any manner for any personal injury, property damage or loss of any kind arising from or connected with this inspection, except such liability as may be provided in a policy of insurance which the undersigned's insurance company may issue upon said object and then only in accordance with the terms of said policy.

Date _____, Year _____ Signed _____ Commissions _____
(Authorized Inspector) (state, prov., and no.)